

MOIIN Smart Clean

NOTES FOR USE

MOIIN Smart Clean is a cleaner for 3D printed technical objects made of plastic.

RECOMMENDED USE IN THE PRINTER

- Follow the manufacturer's instructions for the cleaning unit.
- Follow the instructions for use for the selected printing resin.
- Pre-clean the printed object for a maximum of 03:00 minutes with MOIIN Smart Clean.
- Optional: Clean the object with a brush.
- Optional: Use ultrasound
- Optional: Clean openings, holes and gap areas with compressed air.
- Clean the printed object for 02:00 min in a separate container using fresh MOIIN Smart Clean
- Observe the maximum contact time of 05:00 minutes.
- Optional: Before post-curing, all solvent residues from the cleaning process must be removed. To ensure this, clean the printed object using compressed air or heat it in the oven for 30:00 min at approx. 40 °C (104 °F).
- Light-cure the printed object. Follow the manufacturer's instructions for the light-curing unit and the printer resin.
- Process the surface if necessary

SAFETY INSTRUCTIONS

- Using the device incorrectly and failing to observe the specifications may place the user at risk or impair quality.
- Observe the safety data sheet.
- Wear safety gloves, protective clothing and safety goggles while processing.
- Avoid eye contact! In the event of the liquid material accidentally coming into contact with the eyes, immediately rinse eyes thoroughly with plenty of water and consult a doctor if necessary.
- Avoid direct contact with the skin.
- Avoid the formation of aerosols

COMPOSITION

- Dibasic esters

STORAGE

- Store in a dry and airtight place at room temperature (15 °C - 25 °C / 59 °F - 77 °F).
- Always keep the container tightly sealed; carefully seal immediately after every use
- Do not use after the expiration date.
- Keep out of the reach of children!

DISCLAIMER OF LIABILITY

- These instructions do not represent safety information according to applicable chemicals legislation.
- No liability for the type and use of the 3D printed products.
- If necessary, applicable laws and regulations must be observed.
- No guarantee for the function and durability of the 3D printed products.
- Use in the life science sector (as a medical device) is not permitted.

PACKAGING

REF 179005

1 Bottle @ 1 kg